IN THE CLAIMS:

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. (AMENDED). A stabilized pharmaceutical preparation, comprising: (a) an α amino acid; (b) an optional auxiliary agent for manufacturing a pharmaceutical preparation; and (c) a 4-amino-3-substituted-butanoic acid derivative, which 4-amino-3-substituted-butanoic acid derivative has the general formula:

$$NH_2CH_2$$
 C— CH_2COOH

wherein,

R₁ is a hydrogen atom, a hydroxyl group, a methyl group or an ethyl group; R₂ is a monovalent group selected from:

a straight or branched alkyl group of 3 - 8 carbon atoms;

a straight or branched alkylene group of 3 - 8 carbon atoms;

a straight or branched alkyl group of 3 - 8 carbon atoms which is monoor di-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group;

a cycloalkyl group of 3 - 8 carbon atoms;

a cycloalkyl group of 3 - 8 carbon atoms which is mono-, di- or tri-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkyl group of 4 - 8 carbon atoms;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkyl group of 4 - 8 carbon atoms wherein said phenyl ring is mono-, di- or tri-sybstituted with a halogen atom, a trifluoromethyl group, a hydroxyl group,

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an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, a carboxyl group or a carboxyl group;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkenyl group of 5 - 8 carbon atoms or a cycloalkanedienyl group of 5 - 8 carbon atoms;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkenyl group of 5 - 8 carbon atoms or a cycloalkanedienyl group of 5 - 8 carbon atoms wherein said phenyl ring is mono-, di- or tri-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkylthio group, an amino group, a nitro group, a carboxyl group or a carboalkoxy group;

an alkylcycloalkyl/group wherein said cycloalkyl has 3 - 8 carbon atoms and is linked to an alkylene group having 1 - 4 carbon atoms optionally interrupted with -O-, -S-/or -SS-;

an alkylcycloalkyl group wherein said cycloalkyl has 3 - 8 carbon atoms, is linked to an alkylene group having 1 - 4 carbon atoms optionally interrupted with -O-, -S- or -SS- and is mono-, di- or tri-substituted with a halogen atom, a trifluoromethyl group a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group;

a cycloalkyl group of 5 - 8 carbon atoms wherein one of the methylene groups (-CH₂-) is replaced by -O-, -NH-, -S-, -SO- or -S(O)₂-;

a cycloalkyl group of 5 - 8 carbon atoms wherein one of the methylene groups (-CH₂-) is replaced by -O-, -NH-, -S-, -SO- or -S(O)₂-, and one or two of the unsubstituted methylene groups (-CH₂-) are mono- or di-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group;

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a cycloalkenyl group of 5 - 8 carbon atoms or a kycloalkanedienyl group of 5 - 8 carbon atoms, one of the methylene groups (-¢H₂-) in said cycloalkenyl ring or cycloalkanedienyl ring being replaced by -O/, -NH-, =N-, -S-, -SO- or $-S(O)_{2}$ -;

a cycloalkenyl group of 5 - 8 carbon atoms or a cycloalkanedienyl group of 5 - 8 carbon atoms, one of the methylene groups (-CH₂-) in said cycloalkenyl ring or cycloalkanedienyl ring being replaced by -O-, -NH-, =N-, -S-, -SO- or -S(O)₂-, and one or two of the unsubstituted methylene groups (-CH₂-) being mono- or di-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, an oxo group, a darboxyl group or a carboalkoxy group;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkyl group of 5 - 8 carbon atoms wherein one of the methylene groups (-CH₂-) is replaced by -O-, -NH-/-S-, -SO- or -S(O)₂-;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkyl group of 5 - 8 carb\(\phi \) n atoms wherein one of the methylene groups (-CH₂-) is replaced by -O-, -NH-, -S-, -SO- or -S(O)₂-, said phenyl group being mono- or di-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, a carboxyl group or a carboalkoxy group;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkenyl group of 5 - 8 carbon atoms or a cycloalkanedienyl group of 5 -8 carbon atoms, one/of the methylene groups (-CH₂-) in said cycloalkenyl ring or cycloalkanedienyl ring being replaced by -O-, -NH-, =N-, -S-, -SO- or $-S(O)_{2}$ -;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkenyl group of 5 - 8 carbon atoms or a cycloalkanedienyl group of 5 -8 carbon atoms, one of the methylene groups (-CH₂-) in said cycloalkenyl ring or cycloalkanedienyl ring being replaced by -O-, -NH-, =N-, -S-, -SO- or

-S(O)2-, said phenyl ring being mono- or di-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, a carboxyl group or a carboalkoxy group;

an alkylcycloalkyl group wherein said cycloalkyl has 5 - 8 carbon atoms and is linked to an alkylene group having 1 - 4 carbon atoms optionally interrupted with -O-, -S- or -SS-, one of the methylene groups (-CH2-) in said cycloalkyl ring being replaced by -O-/-NH-, -S-, -SO- or -S(O)2-;

an alkylcycloalkyl group wherein said cycloalkyl has 5 - 8 carbon atoms and is linked to an alkylene group having 1 - 4 carbon atoms optionally interrupted with -O-, -S- or -SS-, and one of the methylene groups (-CH₂-) in said cycloalkyl ring being replaced by -O-, -NH-, -S-, -SO- or -S(O)2- and one or two of the unsubstituted methylene groups (-CH2-) being mono-, di- or tri-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group;

a phenyl or naphthyl group;

a phenyl group substituted with a methylenedioxy group;

a phenyl or naphthyl group which is mono-, di- or tri-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an amino group, a nitro group, a carboxyl group, a phenoxy group, a phenylmethoxy group, a phenylmethoxy group wherein said phenyl ring is mono-substituted with a halogen atom, trifluoromethyl group, an alkoxy group, an amino group, a nitro group, a carboxyl group or a carboalkoxy group, a cycloalkylmethoxy group having 5 - 8 carbon atoms in the cycloalkyl ring, a cycloalkenylmethoxy group having 5 - 8 carbon atoms in the cycloalkenyl ring, a cycloalkanedienylmethoxy group having 5 - 8 carbon atoms in the cycloalkanedienyl ring, a cycloalkylmethoxy group wherein one of the methylene groups (-CH₂-) in said cycloalkyl ring having 5 - 8 carbon atoms is

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replaced by -O-, -NH-, -S-, -SO- or -S(O)/2-, a cycloalkenylmethoxy group wherein one of the methylene groups (-\$\psi H_2\$-) in said cycloalkenyl ring having 5 - 8 carbon atoms is replaced by -O-, NH-, =N-, -S-, -SO- or -S(O)₂-, a cycloalkanedienyl-methoxy group wherein one of the methylene groups (-CH₂-) in said cycloalkanedienyl ring having 5 - 8 carbon atoms is replaced by -O-, -NH-, =N-, -S-, -SO- or -S(O)2- group, a cycloalkylmethoxy group having 5 - 8 carbon atoms in the cycloalkyl ring wherein said cycloalkyl ring is mono-substituted with a halogen atom, trifluoromethyl group, a hydroxy group, an alkyl group, an alkoxy group, an amino group, a nitro group, a carboxyl group or a carboalkoxy group and one of the methylene groups (-CH2-) in said cycloalkyl ring is replaced by -O-, -NH-, -S-, -SO- or -S(O)2-, a cycloalkenylmethoxy group having 5 - 8 carbon atoms in the cycloalkenyl ring wherein said cycloalkenyl ring is mono-substituted with a halogen atom, a trifluoromethyl group, a hydroxy group, an alkyl group, an alkoxy group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group and one of the methylene groups (-CH₂-) in said cycloalkenyl ring is replaced by $-O_{-}/-NH_{-}$, $=N_{-}$, $-S_{-}$, $-SO_{-}$ or $-S(O)_{2-}$, or a cycloalkanedienylmethoxy group having 5 - 8 carbon atoms in the cycloalkanedienyl ring wherein said cycloalkanedienyl ring is mono-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy/group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group and one of the methylene groups (-CH₂-) in said cycloalkanedienyl ring is replaced by -O-, -NH-, =N-, -S-, -SO- or -S(O)2-; an alkylphenyl group wherein said phenyl group is linked to an alkylene group having 1 - 4 carbon atoms optionally interrupted with -O-, -S- or -SS-; an alkyl-O-, -S- or -SS-phenyl group wherein said phenyl group is linked to an alkylene group having 1 - 4 carbon atoms via -O-, -S- or -SS-; an -O-, -S- or -SS-phenyl group;

a diphenylamino group;

an alkylphenyl group wherein said phenyl group/is linked to an alkylene group having 1 - 4 carbon atoms optionally interrupted with -O-, -S- or -SS- and mono-, di- or tri-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, a alkyl group, an alkoxy group, an/amino group, a nitro group or a carboxyl group;

an alkyl-O-, -S- or -SS-phenyl group wherein said phenyl group is linked to an alkylene group having 1 - 4 carbon atoms via -O-, -S- or -SS- and mono-, di- or tri-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an amino group, a nitro group or a carboxyl group;

an -O-, -S- or -SS-phenyl group wherein said phenyl group is mono-, dior tri-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an amino group, a nitro group or a carboxyl group;

or

R₁ and R₂, together with the carbon atom to which they are attached, may form a divalent group selected from:

a cycloalkylidene group of 5 - 8 carbon atoms;

a cycloalkylidene group of 5 - 8 carbon atoms which is mono-, di-, tri- or tetra-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, a cycloalkyl group, a phenyl group, an amino gfoup, a nitro group or a carboxyl group;

a cycloalkylidene group of 5 - 8 carbon atoms wherein one of the methylene groups (-CHb-) in said cycloalkyl ring is replaced by -O-, -NH-, -S-, -SO- or $-S(O)_2$ -;

a cycloalkylidene group of 5 - 8 carbon atoms wherein one of the methylene groups (-\$\frac{Q}{H}_2\$-) in said cycloalkyl ring is replaced by -O-, -NH-, -S-, -SO- or -S(O)₂- group and one or more of the unsubstituted methylene groups

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(-CH₂-) in said cycloalkyl ring are mono-, di-, fri- or tetra-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group;

a cycloalkenylidene group of 5 - 8/carbon atoms or a cycloalkanedienylidene group of 5 - 8 carbon atoms;

a cycloalkenylidene group of 5/- 8 carbon atoms or a cycloalkanedienylidene group of 5 - 8 carbon atoms which is mono-, di-, tri- or tetra-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, a cycloalkyl group, a phenyl group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group;

a cycloalkenylidene group of 5 - 8 carbon atoms or a cycloalkanedienylidene group of 5 - 8 carbon atoms wherein one of the methylene groups (-CH₂-) in said cycloalkenyl ring or cycloalkanedienyl ring is replaced by -O-, -NH-, =N-, -S-, -SO- or -S(O)₂-;

a cycloalkenylidene group of 5 - 8 carbon atoms or a cycloalkanedienylidene group of 5 - 8 carbon atoms wherein one of the methylene groups (-CH₂-) in said cycloalkenyl ring or cycloalkanedienyl ring is replaced by -O-, -NH-, =N-, -S-, -SO- or -S(O)₂- group and one or more of the unsubstituted methylene groups (-CH₂-) in said cycloalkenyl ring or cycloalkanedienyl ring are mono-, di-, tri- or tetra-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkyltho group, an amino group, a nitro group, an oxo group, a carboxyl group or a carboalkoxy group;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkylidene group of 4 - 8 carbon atoms;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkylidene group of 4 - 8 carbon atoms, said phenyl ring being mono-, di-,

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tri- or tetra-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, a carboxyl group or a carboalkoxy group;

a condensed ring group formed by ortho-fusion of a phenyl ring with a cycloalkenylidene group of 5 - 8 carbon atoms or a cycloalkanedienylidene group of 5 - 8 carbon atoms;

a condensed ring group/formed by ortho-fusion of a phenyl ring with a cycloalkenylidene group of 5 - 8 carbon atoms or a cycloalkanedienylidene group of 5 - 8 carbon atoms, said phenyl ring being mono- or di-substituted with a halogen atom, a trifluoromethyl group, a hydroxyl group, an alkyl group, an alkoxy group, an alkylthio group, an amino group, a nitro group, a carboxyl group or a carboalkoxy group; or

provided that when R_2 is a phenyl or naphthyl group which is mono-, dior tri-substituted with a halogen atom, the α -amino acid is not glycine.

2. (AMENDED). The stabilized pharmaceutical preparation of Claim 1 wherein said α-amino acid is one or more selected from

the L-, D- and DL-forms of neutral α -amino acids;

alkali salts, acid amides, alkyl-substituted derivatives of acid amides or alkyl

esters of the L-, D- and DL-forms of acidic α -amino acids;

acid addition salts or monoacylated derivatives of the L-, D- and DL-forms of basic α-amino acids;

α,ω-diaminodicarboxylic acids; and

acidic amino acid-basic amino acid adducts of the L-, D- and DL-forms of acidic α -amino acids and the L-, D- and DL-forms of basic α -amino acids.

3. (AMENDED). The stabilized pharmaceutical preparation of Claim 2 wherein said α-amino acid is one of more selected from

neutral α-amino acids consisting of glycine, phenylglycine, hydroxyphenylglycine, dihydroxyphenylglycine, L-alanine, hydroxy-L-alanine, Lleucine, hydroxy-L-leucine, dihydroxy-L-leucine/L-norleucine, methylene-Lnorleucine, L-ketonorleucine, L-isoleucine, hydroxy-L-isoleucine, dihydroxy-Lisoleucine, L-valine, hydroxy-L-valine, L-isováline, L-norvaline, hydroxy-L-norvaline, hydroxy-L-ketonorvaline, L-methionine, L-homomethionine, L-ethionine, L-threonine, acetyl-L-threonine, L-tryptophan, hydroxy/L-tryptophan, methyl-L-tryptophan, L-tyrosine, hydroxy-L-tyrosine, methyl-L-tyrosine, bromo-L-tyrosine, dibromo-Ltyrosine, 3,5-diiodo-L-tyrosine, acetyl-L-tyrosine, chloro-L-tyrosine, L-m-tyrosine, Llevodopa, L-methyldopa, L-thyroxine,/L-serine, acetyl-L-serine, L-homoserine, acetyl-L-homoserine, ethyl-L-homoserine, propyl-L-homoserine, butyl-L-homoserine, Lcystine, L-homocystine, methyl-L-cysteine, allyl-L-cysteine, propyl-L-cysteine, Lphenylalanine, dihydro-L-phenylalanine, hydroxymethyl-L-phenylalanine, L-aminobutyric acid, L-aminoisobutyric acid, L-ketoaminobutyric acid, dichloro-Laminobutyric acid, dihydroxy-L-aminobutyric acid, phenyl-L-aminobutyric acid, Laminovaleric acid, L-aminohydroxyvaleric acid, dihydroxy-L-aminovaleric acid, Laminoisovaleric acid, L-aminohexanoic acid, methyl-L-aminohexanoic acid, Laminoheptanoic acid, L-aminooctanoic acid and citrulline and the D- and DL-forms thereof;

acidic α-amino acids consisting of L-aspartic acid, L-glutamic acid, L-carbocysteine, L-aminoglutaric acid, L-aminosuccinic acid, L-aminoadipic acid, L-aminopimelic acid, hydroxy-L-aminopimelic acid, methyl-L-aspartic acid, hydroxy-L-aspartic acid, methyl-L-glutamic acid, methyl-hydroxy-L-glutamic acid, L-methyleneglutamic acid, hydroxy-L-glutamic acid, dihydroxy-L-glutamic acid and hydroxy-L-aminoadipic acid and the D- and DL-forms thereof;

basic α-amino acids consisting of L-arginine, L-lysine, L-ornithine, L-canavanine, L-canaline, hydroxy-L-lysine, L-homoarginine, hydroxy-L-homoarginine, hydroxy-L-ornithine, L-diaminopropionic acid, L-diaminohexanoic acid, L-diaminobutyric acid, L-diaminovaleric acid, L-diaminoheptanoic acid, and L-diaminooctanoic acid and the D- and DL-forms thereof; and

α,ω-diaminodicarboxylic acids consisting of diaminosuccinic acid, diaminoglutaric acid, diaminoadipic acid and diaminopimelic acid;

provided that, when said α -amino acid is an adipic α -amino acid, it is used in the form of the corresponding alkali salt, acid amide alkyl-substituted derivative of acid amide or alkyl ester thereof, or

when said α -amino acid is a basic α -amino acid, it is used in the form of the corresponding acid addition salt or monoacylated derivative thereof, or

said acidic α-amino acid and said basic α-amino acid are also used in the form of the corresponding acidic amino acid-basic amino acid adduct.

(AMENDED). A stabilized pharmaceutical preparation as claimed in Claims 1, 2, or 3 wherein a total amount of said α -amino acid is in the range of 0.001 - 80 moles per mole of the 4-amino-3-substituted-butanoic acid derivative.

4.

(AMENDED). A stabilized pharmaceut cal preparation as claimed in Claims 1, 2, 3, or 4 wherein it is in the form of liquid preparations.

(AMENDED). A stabilized pharmaceutical preparation as claimed in Claim 5 wherein it is in the dosage form of liquid preparations, syrups or injections.

- 7. (AMENDED). A stabilized pharmaceutical preparation as claimed in Claims 1, 2, 3, or 4 wherein it is in the form of solid preparations.
- 8. (AMENDED). A stabilized pharmaceutical preparation as claimed in Claim 7 which is in the dosage form of tablets, powders, granules or capsules.
- 9. (AMENDED). A stabilized pharmaceutical preparation as claimed in Claims 1, 2, 3, 4, 5, 6, 7, or 8 which is a gapapentin-containing preparation, a pregabalin-containing preparation, a baclofen-containing preparation, or a preparation containing 3-aminomethyl-4-cyclohexyl-butanoic acid, 3-aminomethyl-5-cyclohexyl-pentanoic

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acid, 3-aminomethyl-4-phenyl-butanoic acid or 3-aminomethyl-5-phenyl-pentanoic acid, provided that the baclofen-containing preparation does not contain glycine as the α-amino acid.

18. (NEW). A stabilized pharmaceutical preparation containing an α amino acid, an auxiliary agent for manufacturing a pharmaceutical preparation if necessary, and gabapentin.

(NEW). The stabilized pharmaceutical preparation of Claim 18 wherein the α amino acid is as provided in Claims 2 or 3.

(NEW). The stabilized pharmaceutical preparation containing of Claims 18 or 19 in the form of liquid preparations, syrups, or injections.

- 21. (NEW). The stabilized pharmaceutical preparation of Claims 18 or 19 in the form of solid preparations.
- 22. (NEW). The stabilized pharmaceutical preparation of Claim 21 in the dosage forms of tablets, powders, granules, or capsules.